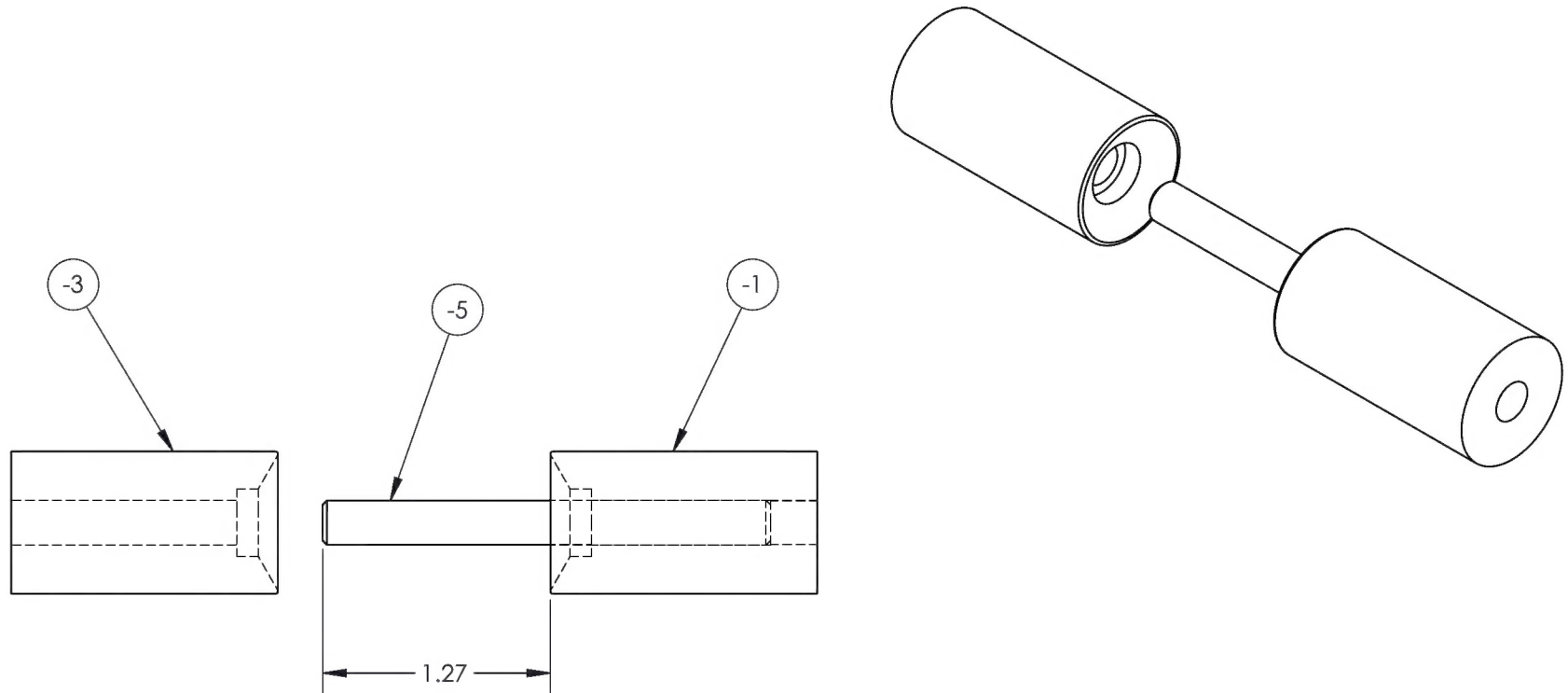



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-1 AND -3 CH'D DPETH OF $\varnothing .38$ WAS .25 IS .239 AND ADDED $\varnothing .757$ DIMENSION.	12/2/2013	RJC	GE



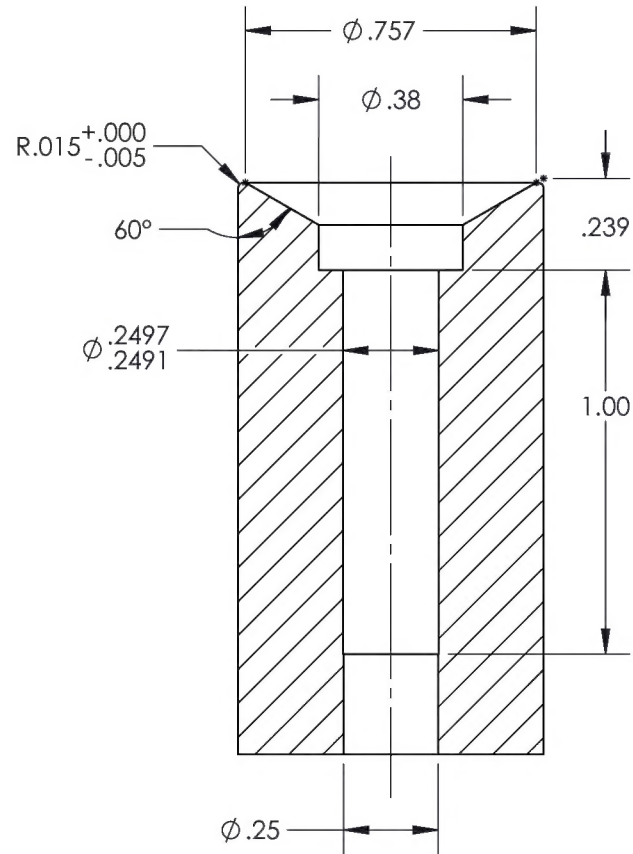
NOTE:  
USE WITH BEARING 269A5050-43.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	01	$\varnothing 13/16$ X 1-5/8	2
			-3	1	TOP	01	$\varnothing 13/16$ X 1-5/8	3
			-5	1	PIN	STEEL	$\varnothing 1/4$ X 2-1/2 MCMaster-CARR #98381A552 (MODIFIED)	4

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> <b>STAKING TOOL</b>	
<b>DWG NO.</b> RBT18807	<b>REV</b> <b>1</b>
<b>MAT'L</b> UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm .005$ FRACTIONS $\pm 1/32$ .XX $\pm .01$ ANGLES $\pm 5^\circ$ .X $\pm .1$	<b>DRAWN BY:</b> GILBERT <b>APPROVED</b> <i>D Weil</i> <b>HEAT TREAT</b> <b>FINISH</b> <b>SPEC</b> 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
<b>USED ON MODEL</b> 269A & 300	
<b>SCALE</b> 1:1	<b>DATE</b> 11/18/2013
<b>SHEET 1 OF 4</b>	

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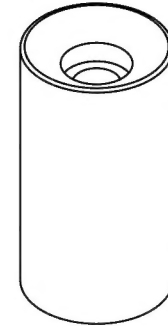
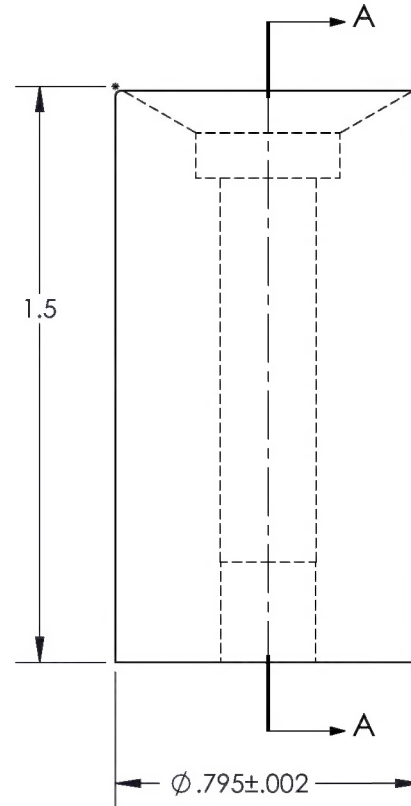
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-1 CH'D DPETH OF $\phi .38$ WAS .25 IS .239 AND ADDED $\phi .757$ DIMENSION.	12/2/2013	RJC	GE




SECTION A-A

(1)

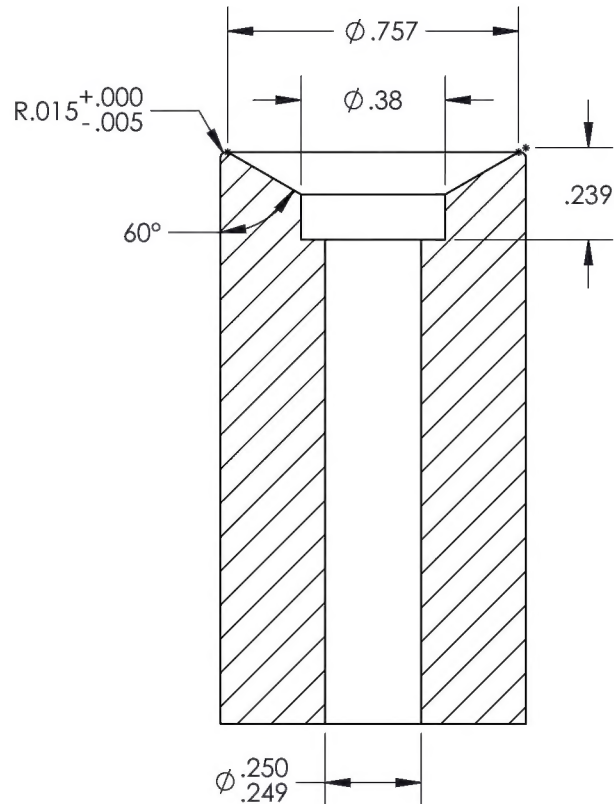
BASE



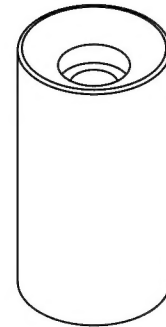
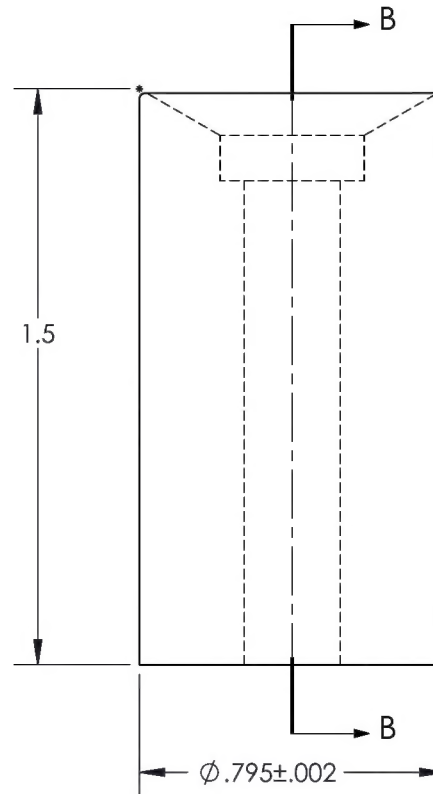
 <b>RED BARN MACHINE</b>	
<b>STAKING TOOL</b>	
DWG NO.	REV
RBT18807-1	1
MAT'L 01	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$	HEAT TREAT 50-55 HRC
.XX $\pm .01$	FINISH BLACK OXIDE
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	269A & 300
SCALE 2:1	DATE 11/18/2013
SHEET 2 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-3 CH'D DPETH OF $\phi .38$ WAS .25 IS .239 AND ADDED $\phi .757$ DIMENSION.	12/2/2013	RJC	GE



SECTION B-B

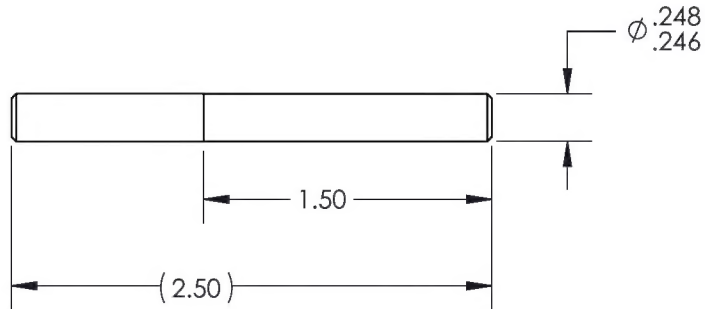
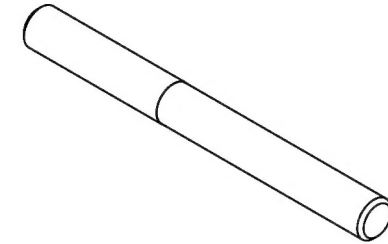


(-3)  
TOP

 <b>RED BARN MACHINE</b>		TITLE	
		STAKING TOOL	
DWG NO.		REV	
RBT18807-3		1	
MAT'L 01		DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005 FRACTIONS ± 1/32		HEAT TREAT 50-55 HRC	
.XX ± .01 ANGLES ± 5°		FINISH BLACK OXIDE	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		269A & 300	
SCALE 2:1	DATE 11/18/2013	SHEET 3 OF 4	



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)

PIN

 <b>RED BARN MACHINE</b>	
<b>TITLE</b> <b>STAKING TOOL</b>	
<b>DWG NO.</b> RBT18807-5	<b>REV</b> <b>1</b>
<b>MAT'L</b> STEEL	<b>DRAWN BY:</b> GILBERT
<b>UNLESS OTHERWISE SPECIFIED</b> <b>DIMENSIONS ARE IN INCHES</b> .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01      ANGLES ± 5° .X ± .1	<b>APPROVED</b> 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>HEAT TREAT</b> <b>FINISH</b> <b>SPEC</b> <b>USED ON MODEL</b> 269A & 300
<b>SCALE</b> 1:1	<b>DATE</b> 11/18/2013 <b>SHEET 4 OF 4</b>